NOTE: SYRINGE STROKE 15 INCH

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES 1/2 FORMED ANGLES 1/2
6. BREAK SHARP CORNERS AND REMOVE ALL BURRS
7. WHOLE NUMBERS AND FRACTIONS 1/16
8. DECIMALS .030
9. DECIMALS .010
10. DECIMALS .005

UNLESS OTHERWISE NOTED

NOTE: SYRINGE STROKE 15 INCH

HG DELIVERY SYSTEM
PRIMARY CONTAINMENT ASSY

OAK RIDGE NATIONAL LABORATORY
operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN

REMOT SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION

MERIT EXPERIMENT
HG DELIVERY SYSTEM
PRIMARY CONTAINMENT ASSY

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HG SYRINGE HJT 203-HJT-0500 2 of 2
203-HJT-0600

V GRAVES 06/04/2005
T QUIN 06/04/2005
V GRAVES 06/04/2005

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