NOTE: ASSEMBLY SHALL BE SOAP-BUBBLE PRESSURE TESTED TO 2 PSIG.
SECTION A-A

STARBOARD SIDE

PORT SIDE

1. All dimensions are in inches.
2. Interpret dimensions and tolerances per ASME Y14.5M.
3. Machined finish 125 micro-inches RMS.
4. Concentricity .010 TIR.
5. Machined angles (1/2"
6. Formed angles (1"
7. Whole numbers and fractions
8. X decimals .030
9. XX decimals .010
10. XXX decimals .005

Unless otherwise noted.

This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.