REMARKS

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES 1/2 FORMED ANGLES 1
6. BREAK SHARP CORNERS AND REMOVE ALL BURRS
7. WHOLE NUMBERS AND FRACTIONS 1/16
8. X DECIMALS .030
9. XX DECIMALS .010
10. XXX DECIMALS .005

UNLESS OTHERWISE NOTED

1. WELDING AND INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH ASME SECTION IX. NO CODE STAMP REQUIRED.
2. NUMBER OF PIPE BUTT WELDS SHOULD BE MINIMIZED. 100% DYE PENETRANT INSPECTION REQUIRED.
3. MATERIAL CERTIFICATIONS REQUIRED.
4. DESIGN PRESSURE 1500 PSI. ASSEMBLY SHALL BE PRESSURE TESTED WITH WATER TO 2250 PSI.

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