MATERIAL: Ti-6Al-4V, ASTM B-265

NOTES
1. MATERIAL CERTIFICATIONS REQUIRED

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES 1/2 FORMED ANGLES
6. BREAK SHARP CORNERS AND REMOVE ALL BURRS
7. WHOLE NUMBERS AND FRACTIONS 1/16
8. DECIMALS .030
9. XX DECIMALS .010
10. XXX DECIMALS .005

10X .150 ≤ .550 10-24 UNC ≤ .380

1:2 SCALE CAD FILE

PREV ASSY 203-HJ T-0620 SHEET 1 of 3
DRAWING NO. 203-HJ T-0622

REV 0

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