NOTES

1. MATERIAL CERTIFICATIONS REQUIRED

MATERIAL: SS - 316L, ASTM A240

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES FORMED ANGLES
6. FORGED ANGLES
7. ALL HAMMER EDGES OR SHAPED EDGES MUST BE ROUNDED
8. WHOLE NUMBERS AND FRACTIONS 1/16
9. X DECIMALS .030
10. XX DECIMALS .010
11. XXX DECIMALS .005

SECTION A-A

SCALE 2:1

DETAIL B

UNLESS OTHERWISE NOTED

V GRAVES 01/26/2006
T OQUIN 01/26/2006
P SPAMPINATO 03/07/2006
V GRAVES 01/26/2006

MODEL: HG FLANGE HJT 203-HJT-0620A 1 of 1

REV

OAK RIDGE NATIONAL LABORATORY
NUCLEAR SCIENCE & TECHNOLOGY DIVISION
REMOTE SYSTEMS GROUP
MERIT EXPERIMENT
HG SUPPLY ASSEMBLY
NOZZLE FLANGE

DATE

PREV ASSY

DRAWING NO.

REV

CAD FILE

ENG CHK DRW DES

DE-AC05-00OR22725 Oak Ridge, TN
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