3.00
2X R1.500

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES
6. FORMED ANGLES
7. BREAK SHARP CORNERS AND REMOVE ALL BURRS
8. WHOLE NUMBERS AND FRACTIONS
9. X DECIMALS
10. XX DECIMALS
11. XXX DECIMALS

MATERIAL CERTIFICATIONS REQUIRED.

hg supply inlet hjt T GRADE 2, ASTM B-861 RIGID SEAMLESS TUBE, 1.000 X .065 WALL X 2.000 N/A
hg supply line hjt T GRADE 2, ASTM B-861 RIGID SEAMLESS PIPE, 3/4" SCH10 N/A
hg supply elbow hjt T GRADE 2, ASTM B-861 RIGID SEAMLESS ELBOW, 3/4" SCH10 N/A
hg supply line hjt T GRADE 2, ASTM B-861 RIGID SEAMLESS PIPE, 3/4" SCH10 N/A

HG PRI MARY TUBE ASSY HG PRI MARY SUPPLY TUBE WELDMENT

NOTES:
1. WELDING AND INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH ASME SECTION IX.
   NO CODE STAMP REQUIRED.
2. NUMBER OF TUBE BUTT WELDS SHOULD BE MINIMIZED. 100% RADIGRAPHY REQUIRED.
3. MATERIAL CERTIFICATIONS REQUIRED.

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IN ACCORDANCE WITH ASME SECTION IX.
WELDING AND INSPECTION SHALL BE PERFORMED

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