1. MATERIAL CERTIFICATIONS REQUIRED

MATERIAL: AL - 6061 T6, ASTM B-209

NOTES

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCE PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES
6. FORMED ANGLES
7. BREAK SHARP CORNERS AND REMOVE ALL BURRS
8. WHOLE NUMBERS AND FRACTIONS 1/16
9. DECIMALS .030
10. DECIMALS .010
11. DECIMALS .000

DIAGNOSTIC VIEWPORT COVER - REFLECTOR

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PRIMARY TUBE ASSY

OAK RIDGE NATIONAL LABORATORY
operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN

REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION

MATERI 203-HJT-0663

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REV DRAWING APPROVALS DATE
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CAD FILE PREV ASSY SCALE SHEET
1 REV

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