NOTES

1. WELDING & INSPECTIONS SHALL BE PERFORMED IN ACCORDANCE WITH AWS D.1.6
2. ALL WELDS SHALL BE DYE PENETRANT INSPECTED
3. MATERIAL CERTIFICATIONS REQUIRED

WELDNUTS 8X FOR EACH CONNECTOR PLATE ASSY
7 PLCS.

SECTION A-A

(7.5) FINAL LOCATION DETERMINED DURING SYRINGE ASSEMBLY

NOTE B
SCALE 1:3

This drawing was prepared by ORNL
solely for use in work performed under
Department of Energy contract number
DE-AC05-00OR22725 and applicable
Work for Others Agreements and
Cooperative Research and Development
Agreements. This drawing is property of
ORNL and shall be returned upon request.

REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION
MERIT EXPERIMENT
HG DELIVERY SYSTEM
SECONDARY CONTAINMENT ASSY

203-HJ T-0700

DRAWING APPROVALS
DATE
C
203-HJ T-0700