NOTES
1. MATERIAL CERTIFICATIONS REQUIRED

MATERIAL: AL - 6061 T52, ASTM B221

UNLESS OTHERWISE NOTED
1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES 1/2 FORMED ANGLES
6. FORGED ANGLES 1/2 FORMED ANGLES
7. WHOLE NUMBERS AND FRACTIONS 1/16
8. DECIMALS .030
9. DECIMALS .010
10. DECIMALS .001

MATERIAL CERTIFICATIONS REQUIRED

OAK RIDGE NATIONAL LABORATORY
operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN

REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION
MERIT EXPERIMENT
SECONDARY CONTAINMENT ASSY
RECTANGULAR TUBING SUPPORT

DRAWING APPROVALS
DATE
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