1. WELDING TO BE PERFORMED IN ACCORDANCE WITH ASME SECTION IX. NO CODE STAMP REQUIRED.
2. ALL WELDS SHALL BE DYE PENETRANT INSPECTED. NO RADIOGRAPHY REQUIRED.
3. MATERIAL CERTIFICATIONS REQUIRED
4. ASSEMBLY TO BE PRESSURE TESTED TO 10 PSIG

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REV DESCRIPTION DATE BY APPROVED
1 MODIFIED SWAGELOK COMPONENTS 8/11/2006 VBG VBG

4 1 swagelok 0.25 fnpt adapter TI SWAGELOK FNPT TUBING ADAPTER, TI-2-TA-7-2 N/A
3 8 HX-5HC-S.025-20x0.75 Dia6.75-N 5S - 18-8 .25-20 X .75 SHC'S N/A
2 1 window gasket ht 1/16" Buna-N SHEET, 50A MCMasterCarr #867192-79
1 1 double window ht TRITANUM PIPE, 4" SCH 5 203-HJT-0706

ITEM DOWNSTREAM/QTY. NAME MATERIAL DESCRIPTION DWG NO.
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