1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES
6. FORMED ANGLES
7. BREAK SHARP CORNERS AND REMOVE ALL BURRS
8. WHOLE NUMBERS AND FRACTIONS
9. DECIMALS
10. DECIMALS

NOTES
1. WELDING TO BE PERFORMED IN ACCORDANCE WITH
   ASME SECTION IX. NO CODE STAMP REQUIRED.
2. MATERIAL CERTIFICATIONS REQUIRED.
3. NO RADIOGRAPHY REQUIRED.